

Date: Thursday, 11/29/2007 11:04:36 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SPACER	
Job Number	: 36032				
Estimate Number	: 11068				
P.O. Number	: N/A		Part Number	: D2953077	
This Issue	: 11/29/2007	S.O. No.	S.O. No.	Drawing Number : D2953 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: N/A		Material	: N/A	
Written By			Due Date	: 12/5/2007	
Checked & Approved By			Qty:	20 Um: Each	
Comment	: Est AD 00.03.17 New Issue EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0375W058	6061-T6 Tube .375 x.058W
		Comment: Qty.: 0.0673 f(s)/Unit Total : 1.3461 f(s) 6061-T6 Tube .375 x.058W 6061-T6 or 5052-H32 tubing Ø0.375" x 0.058 wall
2.0	BAND SAW	BAND SAW
		Comment: BAND SAW Cut as per D2953 Deburr
3.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 55
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-01-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/01/17
 QA: N/C Closed: _____ Date: _____

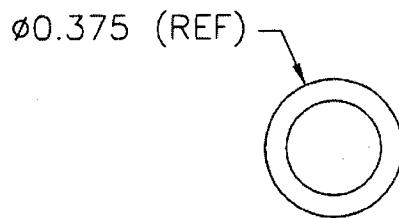
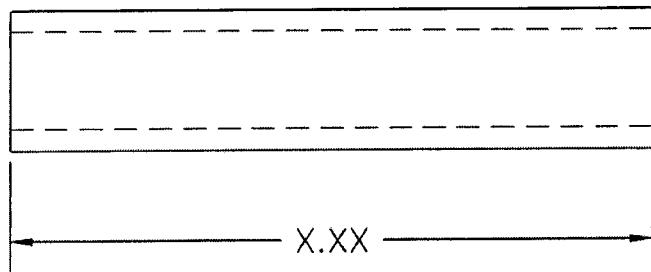
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2953	REV. A SHEET 1 OF 1
DATE 00.01.13		TITLE SPACER	SCALE 2:1
A	00.01.13	NEW ISSUE	

RELEASED
DD.02.21 PS



D2953-XXX
—
LENGTH

1.75" LONG: D2953-175
0.65" LONG: D2953-065

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32
(WW-T-700/4) 0.375 OD x 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36032